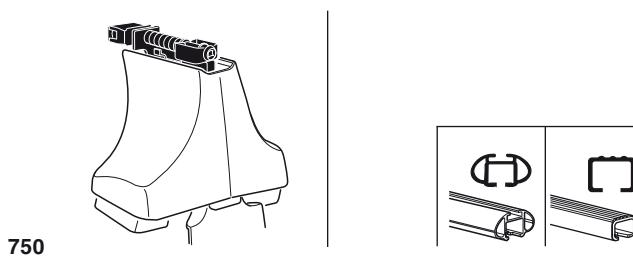
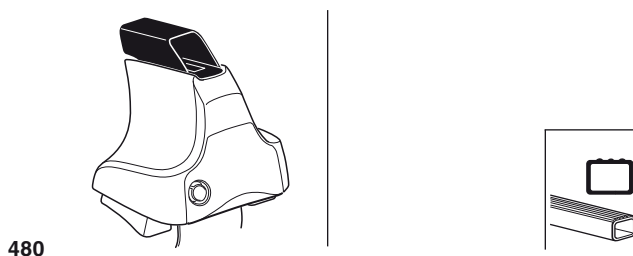
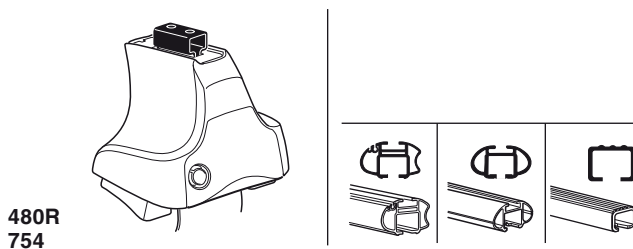
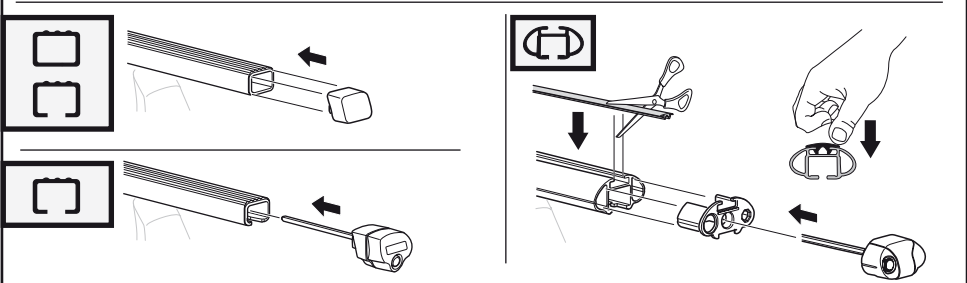
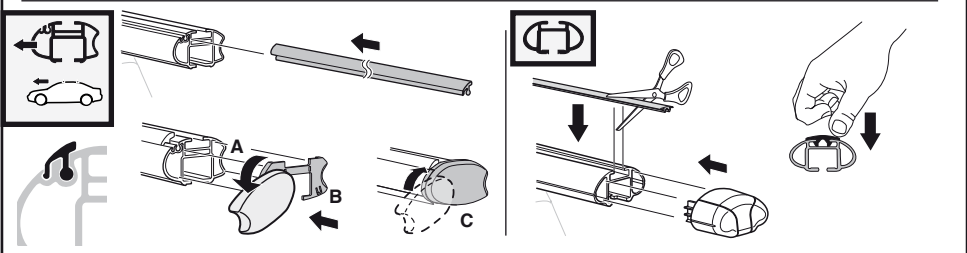
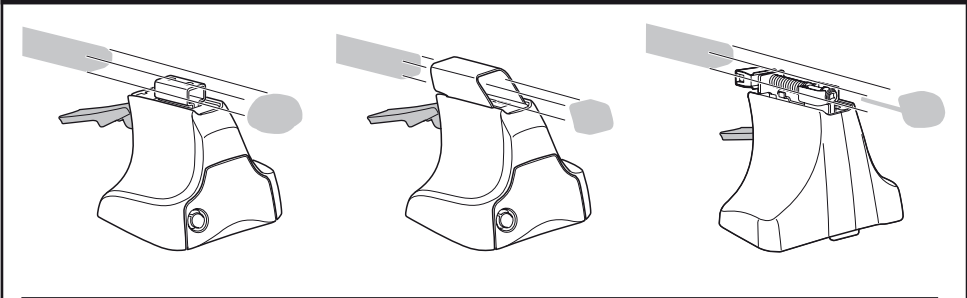
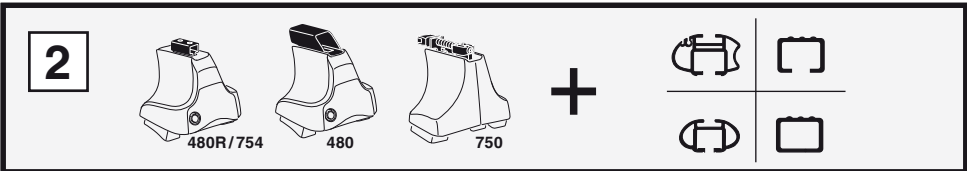
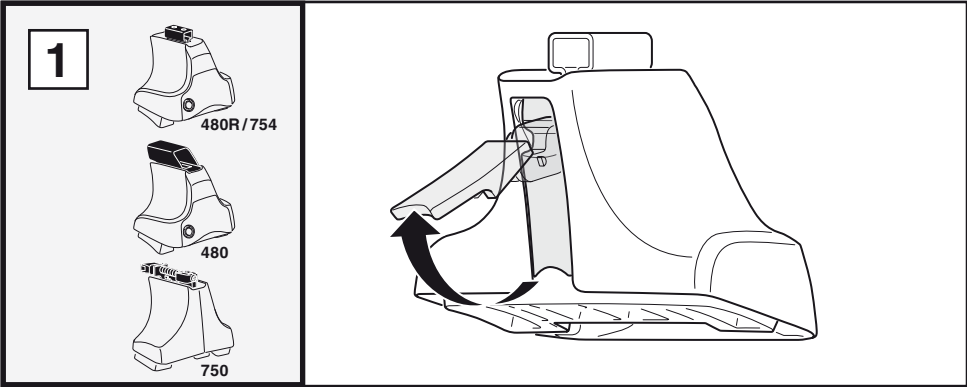


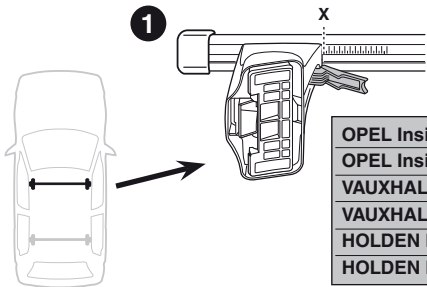
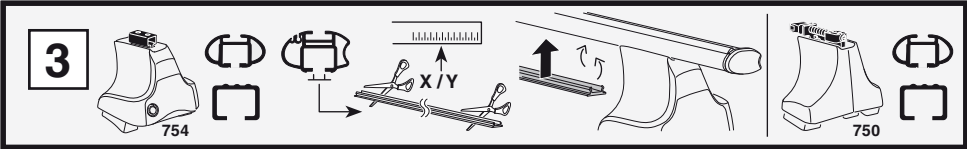
Kit 1513

- OPEL Insignia**, 4-dr Sedan, 08–
- OPEL Insignia**, 5-dr Hatchback, 08–
- VAUXHALL Insignia**, 4-dr Sedan, 08–
- VAUXHALL Insignia**, 5-dr Hatchback, 08–
- HOLDEN Insignia**, 4-dr Sedan, 08–
- HOLDEN Insignia**, 5-dr Hatchback, 08–

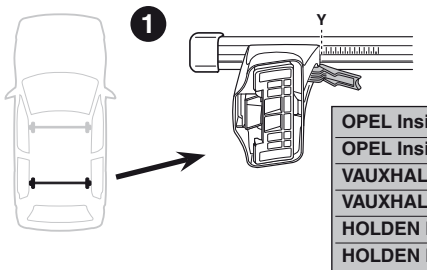


Kit

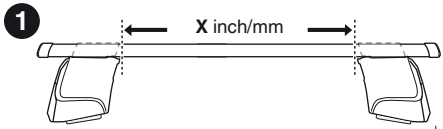
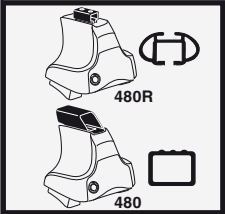




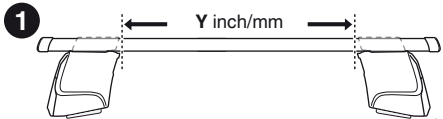
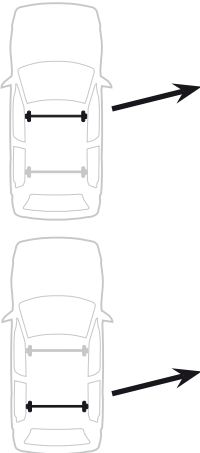
	X
OPEL Insignia, 4-dr Sedan, 08-	45,5
OPEL Insignia, 5-dr Hatchback, 08-	45,5
VAUXHALL Insignia, 4-dr Sedan, 08-	45,5
VAUXHALL Insignia, 5-dr Hatchback, 08-	45,5
HOLDEN Insignia, 4-dr Sedan, 08-	45,5
HOLDEN Insignia, 5-dr Hatchback, 08-	45,5



	Y
OPEL Insignia, 4-dr Sedan, 08-	39,5
OPEL Insignia, 5-dr Hatchback, 08-	39,5
VAUXHALL Insignia, 4-dr Sedan, 08-	39,5
VAUXHALL Insignia, 5-dr Hatchback, 08-	39,5
HOLDEN Insignia, 4-dr Sedan, 08-	39,5
HOLDEN Insignia, 5-dr Hatchback, 08-	39,5



	X inch	X mm
OPEL Insignia, 4-dr Sedan, 08-	43 1/2"	1106 mm
OPEL Insignia, 5-dr Hatchback, 08-	43 1/2"	1106 mm
VAUXHALL Insignia, 4-dr Sedan, 08-	43 1/2"	1106 mm
VAUXHALL Insignia, 5-dr Hatchback, 08-	43 1/2"	1106 mm
HOLDEN Insignia, 4-dr Sedan, 08-	43 1/2"	1106 mm
HOLDEN Insignia, 5-dr Hatchback, 08-	43 1/2"	1106 mm



	Y inch	Y mm
OPEL Insignia, 4-dr Sedan, 08-	41 1/8"	1046 mm
OPEL Insignia, 5-dr Hatchback, 08-	41 1/8"	1046 mm
VAUXHALL Insignia, 4-dr Sedan, 08-	41 1/8"	1046 mm
VAUXHALL Insignia, 5-dr Hatchback, 08-	41 1/8"	1046 mm
HOLDEN Insignia, 4-dr Sedan, 08-	41 1/8"	1046 mm
HOLDEN Insignia, 5-dr Hatchback, 08-	41 1/8"	1046 mm

4

OPEL Insignia, 4-dr Sedan, 08-
OPEL Insignia, 5-dr Hatchback, 08-
VAUXHALL Insignia, 4-dr Sedan, 08-
VAUXHALL Insignia, 5-dr Hatchback, 08-
HOLDEN Insignia, 4-dr Sedan, 08-
HOLDEN Insignia, 5-dr Hatchback, 08-

315



1023



FL



316



1024



FR



91



1025



RL



94



1025



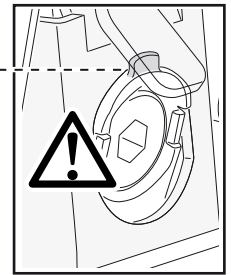
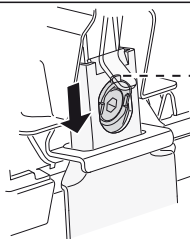
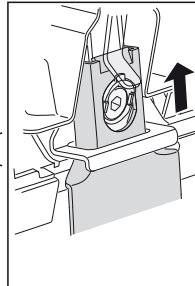
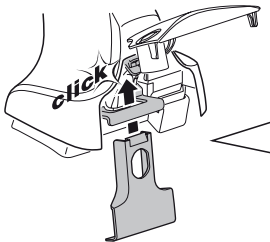
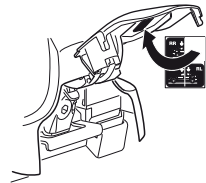
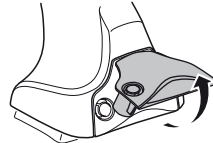
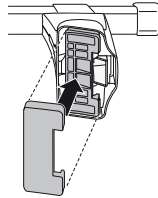
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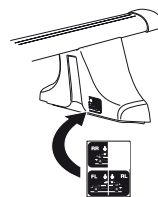
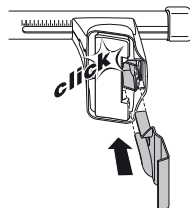
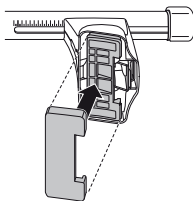
480R/754



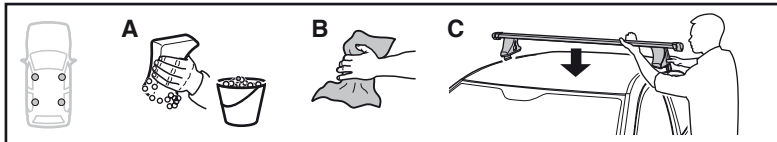
480



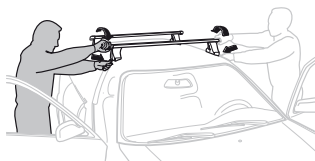
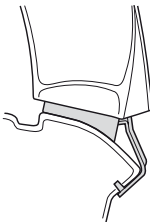
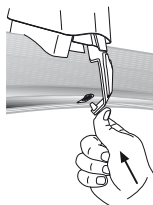
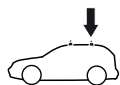
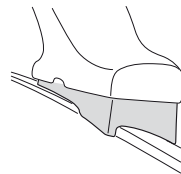
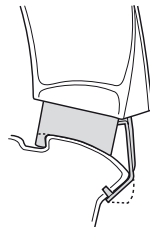
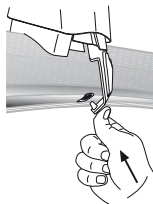
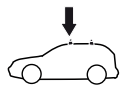
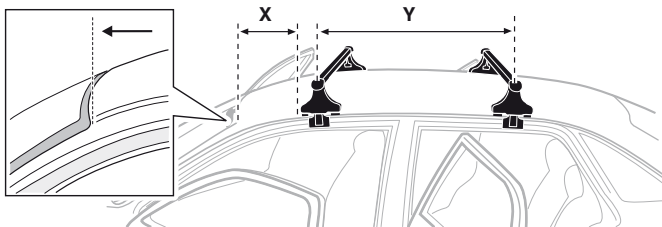
750



5



	X mm	Y mm	X inch	Y inch
OPEL Insignia, 4-dr Sedan, 08–	140 mm	715 mm	5 1/2"	28 1/8"
OPEL Insignia, 5-dr Hatchback, 08–	140 mm	715 mm	5 1/2"	28 1/8"
VAUXHALL Insignia, 4-dr Sedan, 08–	140 mm	715 mm	5 1/2"	28 1/8"
VAUXHALL Insignia, 5-dr Hatchback, 08–	140 mm	715 mm	5 1/2"	28 1/8"
HOLDEN Insignia, 4-dr Sedan, 08–	140 mm	715 mm	5 1/2"	28 1/8"
HOLDEN Insignia, 5-dr Hatchback, 08–	140 mm	715 mm	5 1/2"	28 1/8"



GB/US Tighten alternately
D Die Schrauben abwechselnd anziehen
F Serrer alternativement chaque côté
NL Afwisselend aan de linker- en de rechterkant aandraaien
I Alternare il serraggio delle viti
E Apretar alternativamente
PT Aperte alternadamente
S Dra åt växelvis
FIN Kierrä vuorotellen
EST Pinguldage vaheldumisi
LAT Pievelciēt pamišus
LIT Užsukinėkite pakaitomis
PL Śruby dokręcaj naprzemiennie
RU Затягивайте попеременно

CZ Pokręťta bagažníka dokręcaj dokręcaj naprzemiennie.
SK Dofahajte striedavo
SLO Privijajte izmenično.
HR Naizmjenično zategnite
HU Egymástól függetlenül szorítandó
GR Σφιγίγτε εναλλάξ
TR Dönüşümlü sıkın

中文 交替拧紧

한국어 번갈아 가며 조이십시오.

日本語 交互に締め付けてください。

ไทย ชั้้นในแบบสลับ

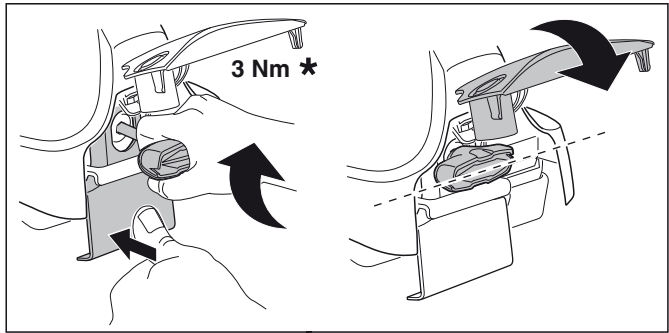
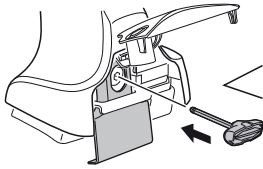
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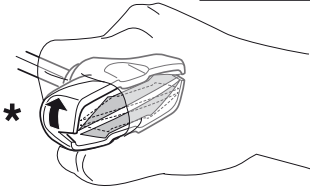
480R/754



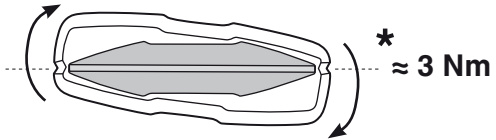
480



3 Nm *



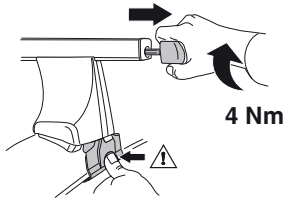
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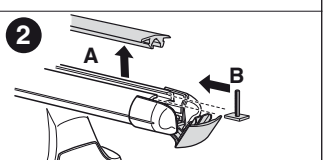
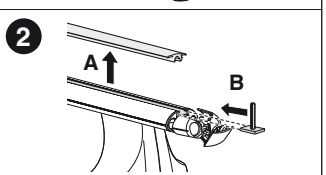
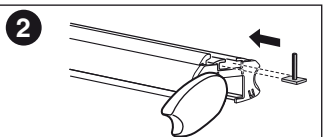
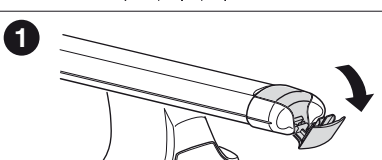
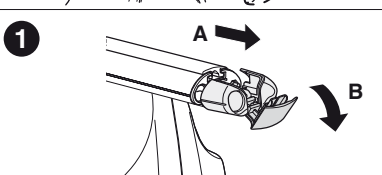
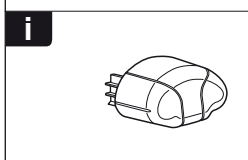
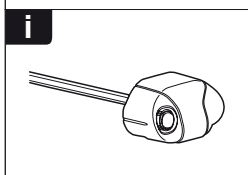
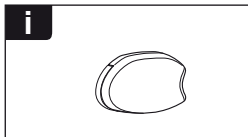
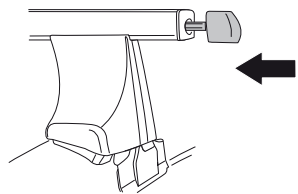
* ≈ 3 Nm

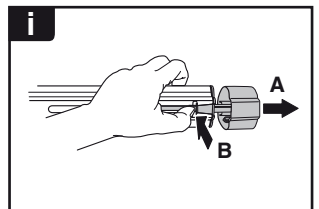
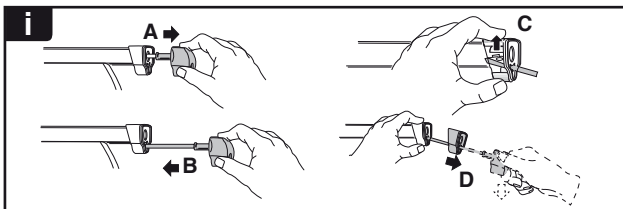
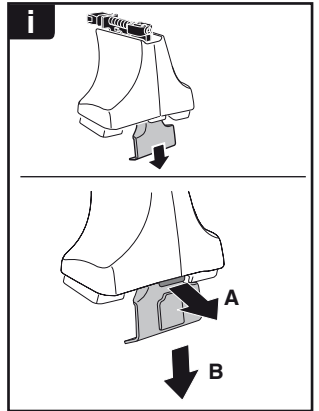
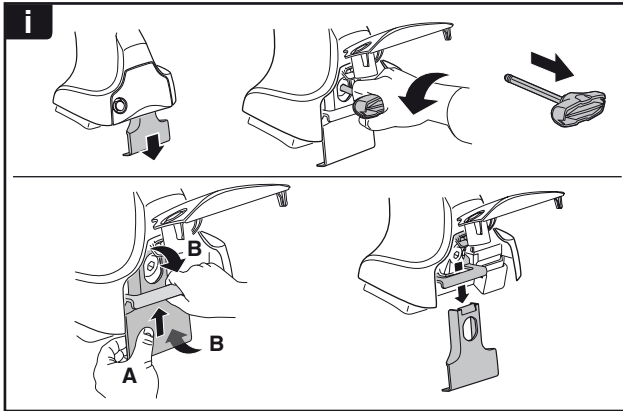
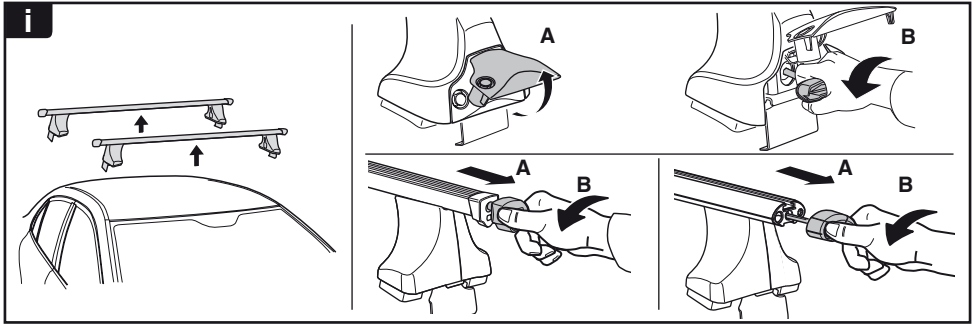


750

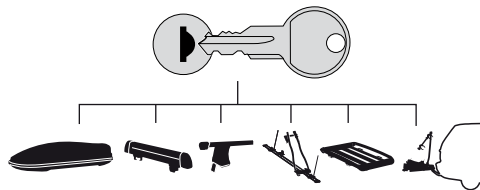


4 Nm

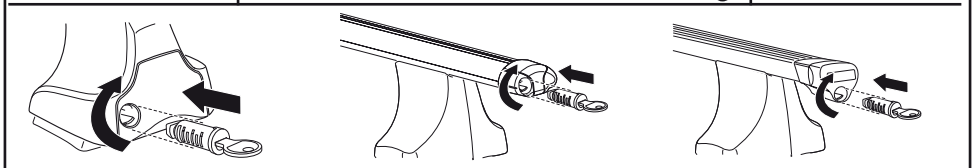




THULE
SWEDEN
**ONE
KEY
SYSTEM**



- 544** (x4)
- 596** (x6)
- 588** (x8)
- NA **510** (x10)
- EUR **452** (x12)
- ASIA **452** (x12)



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NA ▶ Thule Inc., 42 Silvermine Road, Seymour, Connecticut 06483, USA

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